

FRAUNHOFER INSTITUTE FOR INTEGRATED SYSTEMS AND DEVICE TECHNOLOGY

# 100 kW SiC-Inverter for Automotive Application





SiC inverter with modular design

### Automotive SiC-MOSFET Inverter

Siliconcarbide (SiC) MOSFETs offer huge potentials for power electronic systems due to their significantly reduced conduction and switching losses and their capability for highest junction temperatures. Based on this novel semiconductor technology, a modular and compact 3-phase 800 V driveinverter for automotive application with a maximum output power of 100 kW was designed and realized. Using four parallel MOSFETs per switch, the system provides a maximum phase current of 150 A<sub>rms</sub>.

The inverter demonstrates the advantages of SiC-semiconductors on system level:

- Highest power density
- Highest (part-load) efficiency
- Highest switching frequency
- Reduced cooling effort

Due to possible switching frequencies of up to 100 kHz, the SiC-inverter is suitable for machines and applications with highest electric frequencies like high-speed traction-motors, compressors and electric turbochargers.

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## **Technical Data**

100 kW (@ 800 V)
200 to 800 $V_{\text{DC}}$
3,5 kg
51 kW/l

### **Optimized for Highest Efficiency**

For the realization of highest switching speeds and reduced switching losses, a lowinductance commutation design of the SiCinverter is crucial. Despite the use of powermodules with classical aluminum bond-wire technology, a commutation inductance (powermodule ⇔ central DC-link capacitor) of < 12 nH was achieved in the SiC-inverter.

3D-FEM field simulation were carried out to visualize and optimize the transient current paths within the powermodule. Also a low inductive coupling between the power and the signal paths, leading to a robust module behavior, was achieved.



High switching speed for reduced losses



Low impedance power module with 25mOhm SiC-MOSFETs and external SiC-diodes

The central DC-link capacitor of the inverter is connected to the modules using a high current PCB with several 105  $\mu$ m thick-copper-layers in parallel. Additional ceramic bypass capacitors are optionally placed directly above the DC-connections of the powermodule.

The combination of these measures limits the voltage overshoot during transistor turn-off to max. 200 V even at switching speeds of 40 kV/ $\mu$ s.

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